

# TECHNIQUE AND TECHNOLOGY OF SILICATES

INTERNATIONAL JOURNAL OF BINDERS, CERAMICS, GLASS AND ENAMELS

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Vol. 24, no. 1

January – March, 2017

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## Article 1

**Rakhimova N. R., Rakhimov R. S., Khasanova L. A.**

**Feasibility of alkali-activated slag cements application for solidification of borate salt solutions**

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**Key words:** radioactive wastes, alkali-activated slag cements, borates, conditioning, immobilization

## Abstract

The article presents the results of research the possibility of alkali-activated slag cements for solidification of borate salt solutions, simulating liquid radioactive wastes of nuclear power plants, operating pressurized water reactors. The properties of the cement waste forms based on alkali-activated slag cements and borate salt solutions, depending on the content of the alkaline activator, salinity and pH of borate solutions.

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## Article 2

**Musafirova G. J., Musafirov E. V., Lyschik M. V.**

**Block foam glass based on cullet, dolomite and liquid glass**

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**Key words:** glass waste, wood charcoal, dolomite powder, chalk, water glass, block foam glass

### Abstract

The optimum composition of raw materials for reception of block foam glass on the basis of a waste of a glass with dolomite powder use as gas developing agent (up to 1,0% from mass of a waste of a glass) and the water glass use as structure modifying agent (2,5–3,0% from mass of a waste of a glass) is obtained. Samples of block foam glass of heat-insulating and structural appointment (mass specific gravity is 270–300 kg/m<sup>3</sup>, compression strength is 2,0–2,1 MPa, water absorption is up to 3,0%) are obtained.

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## Article 3

**Molchan N. V., Krivoborodov Yu. R., Fertikov V. I.**

**The interaction of water with oxides, forming hydroxides and crystal hydrates**

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**Key words:** concentration of electrons, density, enthalpy, hydroxides, crystalline hydrates, structure

## Abstract

It is given the technique of calculation of the coefficients of compaction and electron concentration to the crystalline hydrates and hydroxides on the basis of reference data on the density of matter in the condensed state. The obtained data allow to analyze the mechanism of formation of the structure of hydroxides and crystalline hydrates to further predict the characteristics of the created materials. Revealed a number of dependencies with correlation coefficients above critical. On the basis of the conducted calculations it is proposed to use the coefficient of consolidation and the concentration of electrons as the structural characteristics of materials.

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## Article 4

**Potapova E. N.**

### Implementation of projects on integrated environmental permits to Russian enterprises in the form of a business game

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**Key words:** environmental protection, best available techniques, complex ecological permissions

## Abstract

Reviewed the proposed procedure for issuing integrated environmental permits in the Russian Federation. Working out the order and procedures for issuing integrated permits is currently implemented in the format of «business games». Examples of some of the business games.

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## Article 5

**Zaw Ye Maw Oo**

**High-porous permeable cellular materials of the corundum ceramics**

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**Key words:** ceramics, open porosity, cellular materials, strength, granular powders

## Abstract

The resulting samples are highly porous materials with cellular structure on the basis of alumina GN-1, with a grain size of 40–60 microns and the reinforcing component of porcelain PFL-1. The most durable samples with cell sizes of approximately 0.3–0.5 and 0.8–1 mm, respectively, was obtained from a composition of 50% alumina and 50% of the porcelain after firing at 1450 °C. These samples had a porosity of 88–94%, the compressive strength is 2.3 to 3.5 MPa. The open porosity in the jumpers was 40–50%, the average pore radius is in the jumpers of 1–2 µm.

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## Article 6

**Belyakov A. V., Zaw Ye Maw Oo, Popova N. A., Ye Aung Min**

**The gas permeability of the porous alumina ceramics with reinforcing additives based on corundum and systems SiC–MgO**

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**Key words:** ceramics, open porosity, strength, grainy powders, electrofusion corundum, ceramic filters, gas permeability

## Abstract

Studied solid porous permeable ceramics obtained the selection of granular compositions filled with electrofusion corundum brands F600 (100–120  $\mu\text{m}$ ), F360 (40–60  $\mu\text{m}$ ) and F120 (10–20  $\mu\text{m}$ ). As the reinforcing binders, which was added in an amount of 3 and 5 wt. % in excess of 100%, applied fine powders of corundum (about 2  $\mu\text{m}$ ) doped with 0,25 wt. % MgO and a mixture of SiC powders (particle size 3–4  $\mu\text{m}$ ), and MgO (particle size 1–2  $\mu\text{m}$ ) at a ratio of 2:1. Compositions of grainy mass prepared with different ratios of filler at fractions 10–20, 40–60 and 100–120  $\mu\text{m}$ : 40/10/50 and 80/15/5. Samples were pressed by a pressure of 25 MPa and fired at 1450, 1500 and 1550 °C. The flexural strength of sintered samples varied from 5,7 to 36 MPa, open porosity – from 28,5 to 43,7%, and the gas permeability coefficient for compositions with a binder of systems SiC–MgO (2:1) – from 0,93 to 1,7  $\mu\text{m}^2$  and binder of Al<sub>2</sub>O<sub>3</sub> (MgO) – 1,62 to 0,9  $\mu\text{m}^2$ . The resulting perspective ceramics for use as filters and membranes of ceramic substrates.

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