

TECHNIQUE AND TECHNOLOGY OF SILICATES

INTERNATIONAL JOURNAL OF BINDERS, CERAMICS, GLASS AND ENAMELS

Vol. 26, no. 4

October - December, 2019

Article 1

Ovcharenko G. I., Ibe E. E., Sandrasheva A. O., Viktorov A. V.

Contact strength of C-S-H cement phase with additives

Ovcharenko G. I., Polzunov Altai State Technical University, Barnaul, Russia, Ibe E. E., Khakas Technical Institute, Siberian Federal University, Abakan, Russia, Sandrasheva A. O., Viktorov A. V., Polzunov Altai State Technical University, Barnaul, Russia

Keyword: cement phase C-S-H, contact strength, additives, high alumina slag, portlandite, calcium aluminates

Abstract

The study of the contact-condensation properties of building materials is based on the possibility of forming a durable water-resistant artificial stone by a convergence of particulates, for example, in the pressing process. It allows to obtain in the shortest time possible a durable material based on waste and by-products of the industry, for example, nepheline sludge, concrete scrap, the main phase of which are hydrated silicate minerals – C-S-H cement phase. Structural-chemical and thermodynamic analyzes of the structure of C-S-H phase nanoparticles show that for the formation of silicon-oxygen chains on the portlandite surfaces of these particles, a combination of silicon-oxygen diortho groups with bridging alumina-oxygen tetrahedra is advantageous. That is why it is advisable to study the contact hardening of the C-S-H phase with various additives including calcium aluminates. The directional formation of silicon-alumo-oxygen chains and the modification of the basicity of the C-S-H phase due to the use of aluminate and silicate additives is a scientific novelty of the work. The contact hardening of the C-S-H cement phase with additions of portlandite, nano-silica, and nano-alumina was carried out in this work. The C-S-H cement phase was synthesized from calcium oxide, silica, and water at a temperature of no higher than 100 °C. The experimental part contains a study of the dependences of the compressive strength of a stone from C-S-H on the type of additives, hardening time and pressing pressure. It is shown that the addition of high-alumina slag significantly increases the compressive strength of the pressed stone, which is provided by the formation of contact-active C-S-H and alumina gel $\text{Al}(\text{OH})_3$.

References

1. Soroka I., Sereda P. J. The structure of cement-stone // Proceedings of the Fifth International Symposium of the Chemistry of Cement. Tokio, 1968. Part III. Vol. III. Pp. 67–73.
2. Gluhovskij V. D., Runova R. F. Svoystva dispersnyh produktov gidratacii cementsa [Properties of dispersed products of cement hydration] // Shestoj Mezhdunarodnyj kongress po himii cementsa. Moskva: Strojizdat, 1976. T. 2. Kn. 1. Pp. 90–94. (rus)
3. Gluhovskij V. D., Runova R. F., Maksunov S. E. Vyazhushchie i kompozicionnye materialy kontaktnogo tverdeniya [Binding and composite materials of contact hardening]. – Kiev: Vishcha shkola, 1991. – 243 s. (rus).
4. Chernyshov E. M., Potamoshneva N. D. Iskusstvennyj kamen' na osnove kristallizacii portlandita [Portlandite-based artificial stone] // Sovremennye problemy stroitel'nogo materialovedeniya. Akademicheskie chteniya RAASN: materialy Mezhdunar. Konferencii. Samara, 1995. Pp. 20–21. (rus)
5. Stepanova M. P. Nanostrukturnye portlandito-alyumosilikatnye kontaktno-kondensacionnye sistemy tverdeniya i kompozity na ih osnove [Nanostructured portlandite-aluminosilicate contact-condensation curing systems and composites based on them] // Vestnik MGSU. 2013. No 2. Pp. 114–122. (rus).
6. Wang S. et al. Influence of drying conditions on the contacthardening behaviors of calcium silicate hydrate powder // Construction and Building Materials. 2017. Vol. 136. Pp. 465–473.
7. Ramachandran, Fel'dman R., Boduen. Dzh.V. Nauka o betone. Fiziko-himicheskoe betonovedenie [The science of concrete. Physicochemical Concrete Science]. – Moskva: Strojizdat, 1986. – 278 s. (rus).
8. Ovcharenko G. I., Nazarov D. M., Viktorov A. V. Pererabotka rastvornoj chasti betonogo loma [Recycling of the mortar part of concrete scrap] // Efficektivnye receptury i tekhnologii v stroitel'nom materialovedenii: sbornik Mezhdunarodnoj nauchno-tekhnicheskoj konferencii. Novosibirskij gosudarstvennyj agrarnyj universitet. 2017. Pp. 224–227. (rus).
9. Ovcharenko G. I., Viktorov A. V., Dorofeev A. A., Pupynin M. G. Materialy i konstrukcii kontaktnogo tverdeniya iz betonogo loma (chast' 1) [Contact hardening materials and structures from concrete scrap (part 1)] // Polzunovskij al'manah. 2017. No. 2. Pp. 201–203. (rus).

10. Aslam Kunhi Mohamed, Sandra Galmarini, Steve Parker, Karen Scrivener, Paul Bowen. Atomic structure of Calcium Silicate Hydrate // Calcium-Silicate Hydrates Containing Aluminium: CASH II. 2018. Pp. 20.
11. Lothenbach B., Nonat A. Calcium silicate hydrates solid and liquid phase composition //Cement and Concrete Research. 2015. Vol. 78. Pp. 57-70.
12. Richardson I. G. The nature of CSH in hardened cements //Cement and concrete research. – 1999. Vol. 29. Vol. 8. Pp. 1131-1147. (rus).
13. Rumyansev P. F., Hotimchenko V. S., Nikushchenko V. M. Gidratiya alyuminatov kal'ciya [Calcium Aluminates Hydration]. – L.: Izd-vo «Nauka», 1974. – 80 s. (rus).
14. Kuznecova T. V. Alyuminatnye i sul'foalyuminatnye cement [Aluminate and sulfoaluminate cements]. – M.: Strojizdat, 1986. – 208 s. (rus).
15. Abzaev Yu. A., Sarkisov Yu. S., Kuznetsova T. V., Samchenko S. V., Klopotov A. A., Klopotov V. D., Afanasyev D. S. Analysis of structural phase state of monoaluminate calcium // Magazine of Civil Engineering. 2014. No. 3. Pp. 56-62. (rus).
16. Pashchenko A. A., CHistyakov V. V., Myasnikova E. A., Abakumova L. D. Gidratiya i tverdenie v sisteme «glinozemistyj cement - portlandcement» pri pressovanii [Hydration and hardening in the system "alumina cement - portland cement" during pressing] // Cement. 1990. No. 9. Pp.16-18. (rus).
17. Ovcharenko G. I., Sadrasheva A. O., Viktorov A. V. Kontaktnokondensacionnye svoystva gidratnyh faz cementnogo kamnya [Contactcondensation properties of hydrated phases of cement stone] // Trudy Novosibirskogo gosudarstvennogo arhitekturno-stroitel'nogo universiteta (Sibstrin). 2017. T. 20. No. 2 (65). Pp. 141-149. (rus).

Article 2

Gol'tsman B. M., Yatsenko E. A., Komunzhieva N. Y., Gerashchenko V. S. Synthesis of foam glass based on natural silica raw material

Gol'tsman B. M., Yatsenko E. A., Komunzhieva N. Y., Gerashchenko V. S., South Russian State Polytechnic University (NPI) named after M. I. Platova (SRSPU (NPI), Russia

Keywords: foamglass, foaming, raw material, silica rock, porous structure, thermal treatment

Abstract

This article discusses the possibility of using sedimentary rock as the main component in the synthesis of foamglass. For this purpose, prototypes were synthesized based on the flask of the Botchinsky field, which has a fine-grained structure and a polymineral composition. The foamglass was synthesized using a one-stage powder technology; the samples were fired in the temperature range of 800-900 °C for 20 minutes, followed by annealing for 2–3 minutes. During the experiment, several series of samples with different charge compositions were developed, in particular, sodium hydroxide and sodium fluoride were added to some to intensify the foaming process and increase the sinterability of the resulting material. As a result of studying the synthesis of foamglass at different temperature conditions, it was found that: a mixture of additives reduced the melting point of the sample to 850 °C; the addition of NaF significantly increased the density of the samples, but did not affect the porosity; the presence of NaOH in the mixture made it possible to obtain a sintered sample with a density below 1000 kg/m³. The conclusion was made about the possible potential use of synthesized foamglass based on flask in production, subject to further research.

References

1. Anchilov N. N., Daminova D. R., Pavlov V. E. Penosteklo na osnove mestnogo glinistogo syr'ya i stekloboya: struktura i svoystva [Foamglass based on local clay raw materials and cullet: structure and properties] – M.: Vestnik, 2017. – Pp. 3-4 (in Russian).
2. Zubekhin A. P., Golovanova S. P., Yatsenko E. A. Osnovy tekhnologii tugoplavkikh nemetallicheskih i silikatnykh materialov: Ucheb. posobiye [Fundamentals of technology of refractory non-metallic and silicate materials: Textbook allowance] – M.: KARTEK, 2010. – 308 p. (in Russian).
3. Lotov V. A. Polucheniye penostekla na osnove prirodnykh i tekhnogennykh alyumosilikatov [Obtaining foam glass based on natural and industrial aluminosilicates] Glass and Ceramics. – 2011. – No. 9, – Pp. 34-37 (in Russian).
4. Bubenkov O. A. Ketov A. A., Ketov P. A. Sintez melkogranulirovannogo penosteklyannogo materiala iz prirodnogo amorfnogo oksida kremniya s nanorazmernoy poristost'yu [The synthesis of finely granulated foamglass material from natural amorphous silicon oxide with nanoscale porosity] Nanotechnology in construction. – 2010. – No. 4, – M.: NanoStroitelstvo, 2010. – Pp. 14-21 (in Russian).
5. Vakalova T. V., Revva I. B., Sennk H. A., Stryukov B. C. Teploizolyatsionnyye keramicheskiye materialy s ispol'zovaniyem prirodnogo vspuchennogo syr'ya [Heat-insulating ceramic materials using natural expanded raw materials] Reports of the 10th Anniversary All-Russian n-pr. conf. "Technique and production technology of heat-insulating materials from mineral raw materials, – Biysk: BTI AltGTU, 2010. – Pp.140–143 (in Russian).
6. Komunzhieva N.Yu., Gol'tsman B.M. Vozmozhnost' primeneniya diatomita pri sinteze penostekla [The possibility of using diatomite in the synthesis of foam glass] Student's scientific spring-2018: materials of the regional scientific and

technical conference (competition of scientific papers) of students, graduate students and young scientists of higher education institutions of the Rostov Region, Novochoerkassk, May 24-25, 2018, – Novochoerkassk: SRMU (NPI), 2018. – Pp. 204-205 (in Russian).

7. Ketov P. A. Polucheniyе stroitel'nykh materialov iz gidratirovannykh polisilikatov [Obtaining building materials from hydrated polysilicates] Building materials. – 2012. – No. 11, – M.: Bulletin, 2012. – Pp. 22-24 (in Russian).

8. Karandashova N. S., Gol'tsman B. M., Yatsenko E. A. Analysis of Influence of Foaming Mixture Components on Structure and Properties of Foam Glass // IOP Conf. Series: Materials Science and Engineering, 2017.

9. Gol'tsman B. M. Yatsenko E. A., Gerashchenko V. S., Komunzhieva N. Yu. Osobennosti sinteza penostekla na osnove diatomitovogo syr'ya [Features of the synthesis of foamglass based on diatomaceous raw materials] Ecology of industrial production. – M.: Compass, 2018. No. 4. Pp. 23–25 (in Russian).

10. Smolii, V. A., Yatsenko E. A., Gol'tsman B. M., Kosarev A. S. Influence of Granulometric Composition of Batch on Technological and Physical-Chemical Properties of Granular Porous Silicate Aggregate // Glass and Ceramics. – 2017. – No. 7–8, 2017. – Pp. 270–272.

11. Gol'tsman B. M. Kombinirovaniye shlakov pri proizvodstve teploizolyatsionnykh materialov [The combination of slag in the production of heat-insulating materials] Scientific Review, 2014. – Pp. 75–78 (in Russian).

12. Distanov U. G., Kopeikin V. A., Kuznetsova T. A. Kremnistyye porodы SSSR (diatomity, opoki, trepely, spongolity, radiolyarity) [Siliceous rocks of the USSR (diatomites, flasks, tripoli, spongolites, radiolarites)], – Kazan: Tatar book publishing house, 1976. – 412 p (in Russian).

13. Demin, A. M. Raschet svoystv syr'tsa penostekla v intervale temperatur termoobrabotki [Calculation of the properties of raw foam glass in the temperature range of heat treatment] Physics and chemistry of glass. – 2013. – Vol. 39. – No. 4, – Pp. 660–666 (in Russian).

14. Vakalova T. E., Karionova N. P., Revva I. B., Senik H. A. Effektivnyye teploizolyatsionnyye keramicheski materialy na osnove diatomitovykh porod i drugogo silikatnogo syr'ya [Effective heat-insulating ceramic materials based on diatomite rocks and other silicate raw materials] New refractori., – 2010. – No. 4. – Pp. 44 (in Russian).

Article 3

Tararushkin E. V.

Evaluation of the correlation dependence of average density and strength on compression of portland cement

Tararushkin E. V., Russian University of transport, Russia

Keywords: Portland cement, strength, density, correlation coefficients, dependent random variables, copula

Abstract

The results of evaluating the correlation between the density and compressive strength of Portland cement at the age of 28 days with different values of the water-cement ratio ($W/C = 0.3, 0.4,$ and 0.5) are presented. Correlation dependencies are determined using linear coefficients of Pearson, Spearman and Kendall. It is shown that with an increase in the water-cement ratio, the correlation between the density and compressive strength becomes stronger. It was also found that the most correlated experimental data ($W/C = 0.5$) can be considered dependent random variables. Through information criteria AIC and BIC, Clayton's copula was selected for this experimental data. Use the copula allows generating the required number of test results of dependent random variables in probabilistic modeling.

References

1. Osipov S. N. Ob otsenke nadezhnosti rezul'tatov ispytaniy fizicheskikh svoystv stroitel'nykh materialov [On assessing the reliability of the test results of the physical properties of building materials]. Science and Technique, 2014, no. 5, pp. 18–24 (in Russian).

2. Ait-Mokhtar A., Belarbi R., Benboudjema F., Burlion N., Capra B., Carcassès M., Colliat J.-B., Cussigh F., Deby F., Jacquemot F., de Larrard T., Lataste J.-F., Bescop L., Pierre M., Poyet S., Rougeau P., Rougelot T., Sellier A., Séménadisse J., Torrenti J.-M., Trabelsi A., Turcry P., Yanez-Godoy H. Experimental Investigation of the Variability of Concrete Durability Properties. Cement and Concrete Research, 2013, vol. 45, pp. 21–36.

3. Chirkov V. P. Prikladnyye metody teorii nadezhnosti v raschetakh stroitel'nykh konstruktsiy. Uchebnoye posobiye dlya vuzov zh.-d. transporta. [Applied methods of the theory of reliability in the calculations of building structures]. Moscow: Marshrut, 2006, 620 p (in Russian).

4. Thanedar P. B., Kodyalam S. Structural Optimization Using Probabilistic Constraints. Structural optimization, 1992, vol. 4, no. 3, pp. 236–240.

5. Yoojeong Noh, Choi K. K., Liu Du Selection of Copula to Generate Input Joint CDF for RBDO. ASME 2008 International Design Engineering Technical Conferences and Computers and Information in Engineering Conference, august 3–6, 2008, vol. 1, pp. 1145–1156, DETC2008-49494.

6. Bellman R. E. Adaptive Control Processes: a Guided Tour. Princeton University Press, 1961, 255 pp.

7. Rogers J. L., Nicewander W. A. Thirteen Ways to Look at the Correlation Coefficient. The American Statistician, 1988, vol. 42, no. 1, pp. 59–66.

8. Fieller E. C., Hartley H. O., Pearson E. S. Tests for Rank Correlation Coefficients. *Biometrika*, 1957, vol. 44, no. 3/4, pp. 470–481.
9. Kendall M. A. New Measure of Rank Correlation. *Biometrika*, 1938, vol. 30, no. 1/2, pp. 81–89.
10. Shapiro S. S., Wilk M. B. An Analysis of Variance Test for Normality. *Biometrika*, 1965, vol. 52, no. 3, pp. 591–611.
11. Sklar A., Fonctions de répartition à n dimensions et leurs marges. Paris Publications de l'Institut de Statistique de l'Université de Paris, 1959, vol. 8, pp. 229–231.
12. Fantatstini D. Modelirovaniye mnogomernykh raspredeleniy s ispol'zovaniyem kopula-funktsiy. Chast' I [Modeling multidimensional distributions using copula functions. Part I]. *Applied Econometrics*, 2011, vol. 2, no. 22, pp. 98–134 (in Russian).
13. Penikas G. I., Simakova V. B. Upravleniye protsentnym riskom na osnove kopuly-GARCH modeley [Interest rate risk management based on copula-GARCH models]. *Applied Econometrics*, 2009, vol. 1, no. 13, pp. 3–36 (in Russian).
14. Karakas M. A. Modelling Temperature Measurement Data by Using Copula Functions. *Bitlis Eren University Journal of Science and Technology*, 2017, vol. 7, no. 1, pp. 27–32.
15. Bezak N., Zabret K., Šraj M. Application of Copula Functions for Rainfall Interception Modeling. *Water*, 2018, vol. 10, no. 8, 995.
16. Zhang Y., Beer M., Quek S. T. Long-Term Performance Assessment and Design of Offshore Structure. *Computers and Structures*, 2015, vol. 154, pp. 101–115.
17. Yang S. C., Liu T. J., Hong H. P. Reliability of Tower and Tower-Line Systems Under Spatiotemporally Varying Wind or Earthquake Loads. *Journal of Structural Engineering*, 2017, vol. 143, no. 10: 04017137.
18. Kartashevskiy I. V. Ispol'zovaniye kopul v statisticheskom analize telekommunikatsionnogo trafika [Use of copulas in the statistical analysis of telecommunication traffic]. *Infokommunikatsionnyye tekhnologii*, 2016, vol. 14, no. 4, pp. 405–412 (in Russian).
19. Akaike H. A New Look at the Statistical Model Identification. *IEEE Transactions on Automatic Control*, 1974, vol. 19, no. 6, pp. 716–723.
20. Schwarz G. Estimating the dimension of a model. *Annals of Statistics*, 1978, vol. 6, no. 2, pp. 461–464.
21. Epanechnikov V. A. Neparametricheskaya otsenka mnogomernoy plotnosti veroyatnosti [Non-parametric estimation of a multivariate probability density]. *Teoriya veroyatnostey i yeye primeneniya*, 1969, vol. 14, no. 1, pp. 156–161 (in Russian).
22. Sheather S.J., Jones M.C. A Reliable Data-Based Bandwidth Selection Method for Kernel Density Estimation. *Journal of the Royal Statistical Society. Series B*, 1991, vol. 53, no. 3, pp. 683–690.

Article 4

Vasilyeva A. A., Pavlova M. S.

Production of continuous basalt fiber based on basalt of the Vasilievsky field

Vasilyeva A. A., Federal Research Centre «The Yakut Scientific Centre of the Siberian Branch of the Russian Academy of Sciences», Russia; *Pavlova M. S.*, M. K. Ammosov North-Eastern Federal University, Russia

Keywords: : mineral composition, basalt, crystallization, immersion analysis, x-ray spectral analysis, acid-base indicators of chemical composition, petrographic study of structural and mineral composition

Abstract

The technology of obtaining continuous silicate fibers from basalt melts consists in the selection of raw materials of the required composition, its melting, homogenization of the resulting melt, usually in a platinum vessel, and pulling a viscous cooling silicate mass at a certain speed and temperature from the die holes of a given diameter. Thus, the main purpose of the experimental studies was to assess the possibility of obtaining continuous fibers from the raw materials of the Vasilievsky field of Yakutia, for their use as reinforcing elements of polymer composite materials.

Preliminary assessment of the suitability of basalts for the production of certain types of fibers is made using various indicators of acid-base characteristics of melts: acidity modulus, anion structure coefficient, pyroxene modulus, viscosity modulus, etc.

In the result of complex laboratory and experimental studies, conclusions were drawn and recommendations made for the appropriateness of Vasilievsky basalt deposits as petrographic raw materials for the production of continuous fibers.

The results of studies of chemical and mineralogical composition of potentially suitable petrographic Vasilievsky raw material deposits for production of continuous basalt fiber and composite materials on its basis. Methods of x-ray spectral and petrographic analyses were used. Studies have shown the possibility of obtaining continuous basalt-based fibers dolerite Vasilievsky deposits, as its composition and the main characteristics comply with the requirements of petrographic raw materials, the modulus of viscosity, peroxide composition, presence of phase transformations, etc.

References

1. Dzhigiris D. D., Mahova M. F. Osnovy proizvodstva bazal'tovykh volokon i izdelij. [Bases of production of basalt fibers and products] – M.: Teploenergetik. 2002. pp. 123 – 145. (rus.).
2. Kuznetsova T. V., Samchenko S. V. Mikroskopiya materialov tsementnogo proizvodstva [Microscopy of materials of cement production]. M.: MIKKhIS, 2007. – 304 s. (rus.).
3. Hetch F., Uells A., Uells M. Petrologiya magmatischevkh porod [Petrology of igneous rocks]. – Perevod s anglijskogo P. P. SMOLINA Izdatel'stvo «Mir» Moskva, 1975. pp. 152 – 157. (rus.).
4. Han B. H., Bykov I. I., Korablin V. P., Ladohin S. V. Zatverdevanie i kristallizatsiya kamennogo lit'ya [Solidification and crystallization of stone casting]. – Kiev: Naukova dumka, 1969. (rus.).
5. Kotlova A. G. Nekotorye dannye po kristallizatsii bazal'tovykh i piroksenovykh rasplavov i stekol [Some data on crystallization of basalt and pyroxene melts and glasses] Trudy IGRM AN SSSR, 1958. pp. 56–87. (rus.).
6. Lipovskij I. E., Dorofeev V. A. Osnovy petrurgii [Fundamentals of Petrolia]. M.: Metallurgiya, 1972. (rus.).
7. Revenko A. G. Rentgenospektral'nyj fluorescentnyj analiz prirodnykh materialov [X-ray spectral fluorescence analysis of natural materials]. – Novosibirsk: VO «Nauka», 1994. – 264 p. (rus.).
8. Tatarinceva O. S., Litvinov A. V., Firsov V. V., Blaznov A. N. Modelirovanie processa plavlenniya bazal'to-voj shihty v indukcionnoj pechi [Simulation of basalt charge melting process in induction furnace]. Vestnik grazhdanskikh inzhenerov [Bulletin of civil engineers]. 2015. № 5 (52). pp. 148 – 155 (rus.).
9. Tatarinceva O. S., Hodakova N. N. Vliyanie uslovij polucheniya bazal'tovykh stekol na ih fiziko-himicheskie svoystva i temperaturnyj interval vyrabotki nepreryvnykh volokon [Influence of basalt glass production conditions on their physico-chemical properties and temperature range of continuous fiber processing]. Fizika i himiya stekla [Physics and chemistry of glass]. – 2012. – vol. 38, № 1, pp. 89–95 (rus.).
10. Ablesimov N. E., Malova Yu. G. Gornye porody bazal'tovogo sostava: proiskhozhdenie, elementnyj i fazo-vyj sostav, mestorozhdeniya [Rocks of basalt composition: origin, elemental and phase composition, deposits]. CHast' I // Bazal'tovye tekhnologii [Basalt technologies]. – 2013. – № 3. pp. 31 – 37 (rus.).

Article 5

Kondrashenko V. I., Titov S. P.

Activation of cement in the mill of the vortex type.

Part 1. Properties of vortex mill activated cement

Kondrashenko V. I., Titov S. P. Federal State Institution of Higher Education «Russian University of Transport» (RUT-MIIT) Moscow

Keywords: activation, vortex-type mill, Portland cement fineness, normal density of cement paste, water-cement ratio, compressive and tensile strength in bending

Abstract

A comparative analysis of the properties of cement, cement-sand mortar and cement-sand stone, prepared on Portland cement before and after its processing in a vortex-type mill (fineness of Portland cement grinding, normal density of cement dough, water-cement ratio of normally thick cement dough, timing setting of cement-sand mortar, strength characteristics of cement-sand stone). An increase in the fineness of cement grinding during its processing in a vortex mill was noted, which did not lead to an increase in the water-cement ratio of equal-moving mortar mixtures with a significant increase in compressive strength (up to 49%) and tensile bending (up to 26%) of cement-sand stone, obtained on Portland cement activated in a vortex-type mill. A hypothesis has been put forward for the modification of the shape of cement particles from angular to more rounded.

References

1. Deberdeev T. R., Ibragimov R. A., Korolev E. V., Laksin V. V. Prochnost' tyazhelogo betona na portlandcemente, obrabotannom v apparate vihrevogo sloya [Strength of heavy concrete on Portland cement treated in a swirl layer apparatus] Stroitel'nye materialy. 2017. No.10. Pp. 28-31 (in Russian).
2. Zagorodnyuk L. H. Mikrostruktura produktov gidratsii vyazhushchih kompozitsij, poluchennykh v vihrevoj strujnoj mel'nice [Microstructure of hydration products of cementitious compositions obtained in a vortex jet mill] Vestnik BGTU im. V.G. Shuhova. 2017. No.3. Pp. 9-18 (in Russian).
3. Kondrashchenko V. I., Tararushkin E.V. Issledovanie granulometrii portlandcemente, izmel'chennogo v mel'nice vihrevogo tipa [The study of granulometry Portland cement, crushed in a mill vortex type] Visnik Odes'koï derzhavnoï akademii budivnictva ta arhitekturi. 2014. No.53. Pp. 175-181 (in Russian).
4. Mashkin N. A., Molchanov V. S., Zibnickaya N. E., Petrov I. I. Aktivirovanie cementnogo vyazhushchego v tekhnologii tyazhelogo i yacheistogo betona dlya transport-nogo stroitel'stva [Activation

- of cement binder in the technology of heavy and cellular concrete for transport construction] Vestnik Tuvinskogo gosuniversiteta. 2015. No.3. Pp. 13-18 (in Russian).
5. Pavlov A. N., Gol'cov Y. I. K teorii udarnoj aktivacii cementnoj smesi. CHast' 2. Vliyanie na prochnost' penobetonac [To the theory of shock activation of a cement mixture. Part 2. Effect on the strength of foam concrete] Nauchnoe obozrenie. 2017. No.5. Pp. 6-11 (in Russian).
 6. Fediuk R. S. Mechanical activation of construction binder materials by various mills. Materials Science and Engineering. 2016. No.125. Pp. 1-7 (in English).
 7. Sekulic Z., Petrov M., Zivanovic D. Mechanical activation of various cements. International Journal of Mineral Processing. 2004. No.74. Pp. 355-363 (in English).
 8. Boldyrev V. V. Mekhanohimiya i mekhanicheskaya aktivaciya tverdyh veshchestv [Mechanochemistry and mechanical activation of solids] Uspekhi himii. 2006. No 3. Pp. 203-216 (in Russian).
 9. Bikmuhametov A. R., Rahimov R. Z., Rahimova N. R., Potapova L. I. Aktivirovannye shchelochami cementy na osnove mergelya s dobavkoj izvestnyaka [Alkali-activated marl-based cements with added limestone]. Tekhnika i tekhnologiya silikatov. 2019. N 2 (26). Pp. 5-6 (in Russian).
 10. Kuznecova T. V., Sulimenko L. M., Mekhanoaktivaciya portlandcementnyh syr'evyh smesej [Mechanical activation of Portland cement raw mixes] Cement i ego primenenie. 1985. No.4. Pp. 20-21 (in Russian).
 11. Kuz'mina V. P. Mekhanoaktivaciya cementov [Mechanical activation of cements] Stroitel'nye materialy. 2006. No.5. Pp. 7-9 (in Russian).
 12. Kuz'mina V. P. Effektivnost' primeneniya mekhanooaktivacii pri proizvodstve suhix stroitel'nyh smesej [The effectiveness of the application of mechanical activation in the production of dry building mixtures] Suhie stroitel'nye smesi. 2013. No.5. Pp. 26-29 (in Russian).
 13. Sulimenko L. M., SHalunenkov N. I., Urhanova L. A. Mekhanohimicheskaya aktivaciya vyazhushchih kompozicij [Mechanochemical activation of astringent compositions] Izvestiya vuzov "Stroitel'stvo". 1995. No.11. Pp. 63-68 (in Russian).
 14. Hint J. A. Ob osnovnyh problemah mekhanicheskoy aktivacii [About the main problems of mechanical activation] Materials of the 5th symposium on mechanoemission and mechanochemistry of solids. Tallin. 1975. Vol.1. Pp. 12-23 (in Russian).
 15. Korchakov V. G. Aerodinamika potokov v vihrevykh mel'nichah pri izmel'chenii silikatnyh materialov [Aerodynamics of flows in vortex mills during grinding of silicate materials] PhD thesis. Kharkiv. 1986. 168 p (in Russian).
 16. Lipilin A. B. Tonkij pomol i sushka drevesnogo syr'ya v vihrevoj mel'nice-nagrevatel [Fine grinding and drying of wood raw materials in a vortex mill-heater] Lesnoj vestnik. 2013. No.3. Pp.139144 (in Russian).
 17. Torlina E. A., Shujskij A. I., Yazyeva S. B., Tkachenko G. A. Aktivaciya cementnogo testa i penobetonnoj smesi v elektromagnitnykh pomol'nykh agregatah [Activation of cement paste and foam concrete in electromagnetic grinding units] Inzhenernyj vestnik Dona. 2011. Pp. 176-180 (in Russian).
 18. Filonov I. A., Yavruyan H. S. Mekhanicheskaya aktivaciya portlandcementsa v apparate vihrevogo sloya [Mechanical activation of Portland cement in a vortex layer apparatus] Inzhenernyj vestnik Dona. 2012. Pp. 678-681 (in Russian).
 19. Kim D. A., Romanov N. A., Yavorskij A. I. Vihrevoj izmel'chitel' dlya kaskadnogo izmel'cheniya [Vortex chopper for cascade grinding] Patent RF 2386480, 20.04.2010 (in Russian).
 20. Eremin A. F. Rotorno-vihrevoj apparat [Rotary vortex apparatus] Patent RF 2106199, 10.03.1998 (in Russian).
 21. Postnikova I. V., Blinichev V. N., Kravchik Ya. Strujnye mel'nicy [Jet mills] Sovremennye naukoemkie tekhnologii. Regional'noe prilozhenie. 2015. N 2 (42). Pp. 144-151 (in Russian).

Article 6

Rakhimova N. R., Rakhimov R. Z., Bikmukhametov A. R., Morozov V. P. Influence of the temperature of thermal activation of polymineral clays on the strength and composition of alkali-activated cements based on them

Rakhimova N. R., Rakhimov R. Z., Bikmukhametov A. R., Kazan State University of Architecture and Civil Engineering, Russia; Morozov V. P., Kazan Federal University, Russia

Keywords: clay, cement, alkaline activation, heat treatment

Abstract

Currently, the world has significantly increased the amount of research and development of the use of clay for the production of alkali-activated cements and as mineral additives in Portland cement. At the same time, the compositions of most varieties of polymineral clays activated at different temperatures, their influence on the composition of clays and alkali-activated cements based on them have not been studied sufficiently. The article is devoted to the study of the clay compositions of 3 varieties of polymineral clays and compositions, and the properties of the cement stone activated with alkali.

References

1. Ludwig H. M. CO₂-arme Zemente furnachhaltige Betone: Jbausil / Weimar. Deutschland, 2015. Band 2. P. 7-32.
2. Rakhimov R. Z., Rakhimova N. R. Construction and building materials of the past, present and future // *Stroitelnye materialy*. 2013. № 1. P. 124-128.
3. Provis J. L., van Deventer J. S. J. Alkali Activated Materials. State-of-the-Art Report, RILEM, TC 224AAM. – Dordrecht: Springer, 2014. – 388 p.
4. Yun-Ming L., Cheng Yong H., Al Bakri Abdullah M.M., Kamarudin H. Structure and properties of claybased geopolymers cements: A Review // *Progress in Materials Science*. 2016. Vol. 83. P. 595–629.
5. Davidovits J. Geopolymer Chemistry and Applications. – Saint-Quentin, France: Geopolymer Institut, 2008. – 592 p.
6. Proceedings: proc. I International Conference on Calcined Glays for Sustainable Concrete, Losanna, 2015. 597 p.
7. Staley H. F. Cements for spark-plug electrodes. – Washington, DC: National Bureau of Standards, 1920. – 10 p.
8. Gluhovskij V. D. Gruntosilikaty. – Kiev: Gosstroizdat USSR, 1959. – 127 p.
9. Rashad A. M. Alkali-activated metakaolin: A short guide for civil Engineer – An overview // *Construction and Building Materials*. 2013. Vol. 41. P. 751–765.
10. Rakhimova N. R., Rakhimov R. Z. Reaction products, structure and properties of alkali-activated metakaolin cements incorporated with supplementary materials – a review // *Journal of Materials Research Technology*. 2018. Vol. 8. p. 1592.
11. Gorbachyov B. Y. The state and prospects of development of the kaolin resource base in the Russian Federation: materials of the International Scientific and Practical Conference «Industrial Minerals: Problems of Forecasting, Prospecting and Innovative Technologies for the Development of Fields» / ZAO «Izdatelskij dom «Kazanskaya nedvizhimost». Kazan, 2015. P. 111-114.
12. Marsh A., Heath A., Patureau P., Evernden M., Walker P. Alkali activation behavior of un-calcined montmorillonite and illite clay minerals // *Applied Clay Science*. 2018. T. 166. P. 250-261.
13. Rakhimova N. R., Rakhimov R. Z., Morozov V. P., Gaifullin A. R., Potapova L. I., Gubaidullina A. M., Osin Y. N. Marl-based geopolymers incorporated with lime stone: A feasibility study // *Journal of Non-Crystalline Solids*. 2018. T. 492. P. 1-10.
14. Madejova J. FTIR techniques in clay mineral studies // *Vibrational spectroscopy*. 2003. T. 31. P. 1-10.
15. Garcia-Lodeiro I., Macphee D. E., Palomo A., Fernandez-Jimenez A. Compatibility studies between N-AS-H and C-A-S-H gels. Study in the ternary diagram Na₂O-CaO-Al₂O₃-SiO₂-H₂O // *Cement and concrete research*. 2011. T. 41. P. 923-931.

Article 7

Sarkisov Yu. S.

New patterns of distribution of chemical elements (enoids) with Z > 118

Sarkisov Yu. S., Tomsk State University of Architecture and Building Russia

Keywords: enoid, quantum numbers of the first, second, third generation, classification of quantum numbers, periodicity, laws of quantum mechanics, Klechkovsky rules, Schrödinger equation

Abstract

This article discusses the new patterns of distribution of chemical elements in the table D.I. Mendeleev with serial numbers $z > 118$. It is shown here that the filling of electronic shells for enoids fully complies with the laws of quantum mechanics and corresponds to the Pauli principle and the rules of Gund and Klechkovsky. Revealed new patterns associated with the appearance of quantum numbers of different generations. The article discusses the characteristics of quantum numbers of different generations and their relationship with each other.

References

Sarkisov Yu.S. Hypothetical structure of the future table Mendeleev // *Technique and technology of silicates*, Volume 26, No. 1, P.2-5. (Russian)

Article 8

Rakhimov R. Z., Rakhimova N. R.

At scientific meetings. XV International Congress on the Chemistry of Cement. Separate reports and current issues

Rakhimov R. Z., Rakhimova N. R., Kazan State University of Architecture and Civil Engineering, Russia

References

1. Proceedings of XV Congress on the Cement Chemistry, 1620 September 2019, Prague.
2. <http://docplayer.ru/68902273>.
3. Rakhimov R. Z., Rakhimova N. R., Albert R. Gaifullin. Effect of calcined clays on the physical-mechanical properties of hardened Portland cement pastes. ZKG International, №11, 2018.
4. Rakhimov R. Z., Rakhimova N. R., Gayfullin A. R., Bikmukhametov A. R. The effect of the composition and temperature of calcination of additives of kaolin and polymineral clay in Portland cement on the properties of cement stone. Bulletin of Kazan State University of Architecture and Civil Engineering, 2019, No. 3 (49), p. 172–180 (Russian).